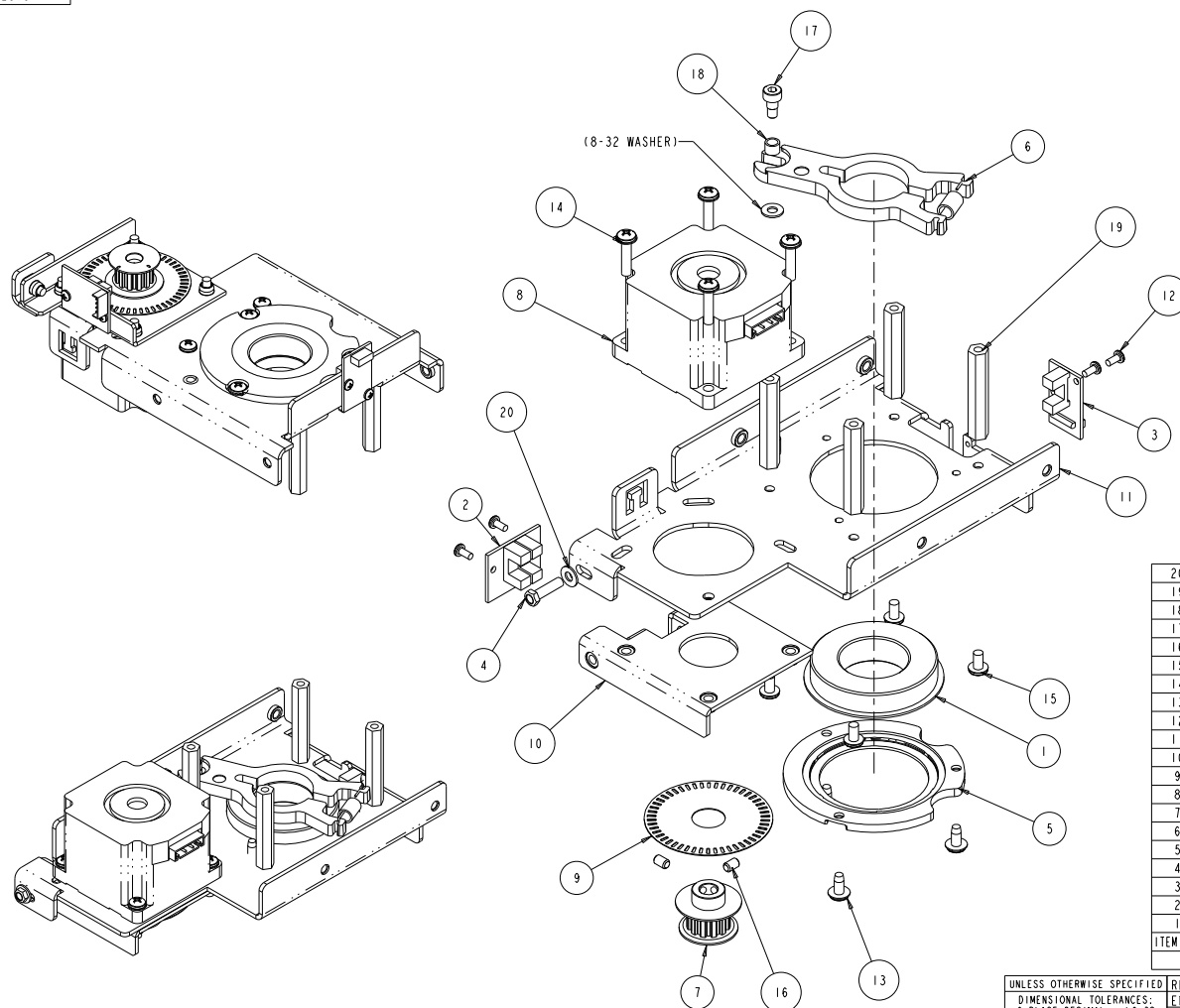




FOR SERVICE
REFERENCE ONLY

20	2	WASHER8-32S	90706009	WASHER, #8 FLAT SS .174 X .375 X .032
19	4	SY334	90702132	STANDOFF, PAN BEARING SUPPORT, S 250
18	1	SPACER250RND188	90702135	SPACER, .188 X 3/16 ID, 1/4 OD
17	1	SCREW8-32AC187X187BZ	90708014	SCREW, 8-32 SOCKET SHOULDER 3/16 X 3/16
16	2	SCREW8-32AS250FLAT-BZ	90707091	SCREW, 8-32 SOCKET SET 1/4 BZ FLAT PT
15	4	SCREW8-32PP313W-BZ	90709136	SCREW, 8-32 PHIL PAN 5/16 BZ W/STAR WSHR
14	4	SCREW8-32PP750W-BZ	90709166	SCREW, 8-32 PHIL PAN 3/4 MS CS BZ SWE
13	3	SCREW8-18PP380W-BZ	90709142	SCREW, #8 PHIL PAN 3/8 B W/STAR WASHER
12	4	SCREW4-20PP250SZ	90709129	SCREW, #4 PHIL PAN 1/4 SZ
11	1	KS155	99260486	PLATE, LOWER PAN BRG / MTR MNT
10	1	KS156	99080272	PLATE, ENCODER, PAN MOTOR
9	1	WP240	99180029	OPTICAL ENCODER WHEEL, LEXAN, 50 SLOTS
8	1	MR060	99270035	MOTOR, STEP 3PH S60 22.5MM SHAFT JS
7	1	SP253	99430017	GEAR, PINION PAN/TILT STUDIO SPOT
6	1	SYA071	80140028	DAMPER, SHAFT TENSIONER ASSY, ACETAL
5	1	SP465	99260447	CAP, BRG SUPRT 910PPG, DIECAST, MACHINED
4	1	SCREW8-32HC0625SS	90704023	BOLT, HEX 8-32 X 5/8 SZ
3	1	TB090	80040019EF	BOARD, SENSOR ASSY TECHNOBEAM
2	1	SY415	80010103EF	BOARD, DUAL SENSOR 2 ASSY
1	1	WP276	90719068	BEARING, PEER 6006-2RS-NR
ITEM NO. QTY.		FILENAME	PART NO.	DESCRIPTION
BILL OF MATERIALS				

UNLESS OTHERWISE SPECIFIED	RELEASE DATE:	CE:	High End	2105 GRACY FARMS LANE AUSTIN, TEXAS 78758 (512) 836-2242 FAX (512) 832-4128 http://www.highend.com	LR LIGHTWAVE RESEARCH
DIMENSIONAL TOLERANCES: 0 PLACE DECIMAL = ±0.38 1 PLACE DECIMAL = ±0.25 2 PLACE DECIMALS = ±0.13 ANGLES = ±0.5°	ENG:	QA:	MEG:	DRW: VILLARREAL	
FOR PAINTED PARTS REFER TO ENG. SPEC. MANUAL WI-0582	MATERIAL:	FINISH:	DESCRIPTION:	ASSY, LOWER BEARING, STUDIO BEAM	
ALL COMPONENTS, MATERIALS AND FINISHES TO BE R&HS COMPLIANT	CHARTED	NA			
MIN. DRAFT	INTERPRET DIMENSIONS PER ASME Y14.5M-1994 THIRD ANGLE PROJECTION DIMENSIONS ARE IN MILLIMETERS	SI METRIC A1	PART NO. NA	DRAWING NO. SWA176_SVC	REV. 1
MIN. RADI					
FLATNESS					
THICKNESS					
VOLUME					
			DO NOT SCALE	SCALE: 1:000	SHEET: 1 OF 1

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