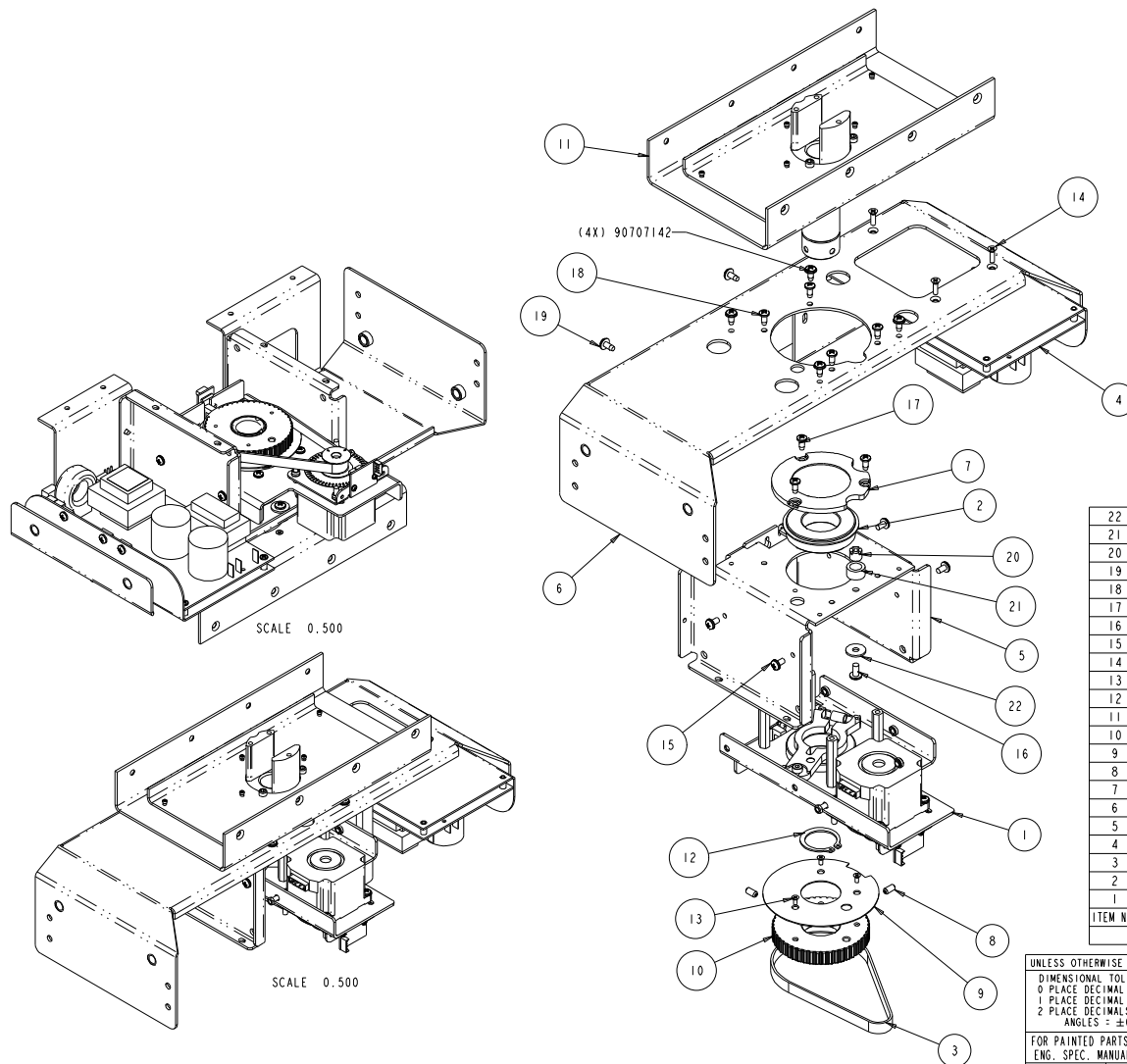


KSA029

REV.	DESCRIPTION	DATE	ENG	ECO #	APPR
1	CREATE DRAWING				
2	ADD/CORRECT HARDWARE & COMPONENTS	22SEP05	LR		



ANCILLARY DRAWING

22	1	WASHER 10FLT203X625SS	90706056	1	WASHER, FLAT #10 .203X.625X.056-071 SS
21	1	SY416	90717022	1	TUBING, 3/8 SAE 30R7 FUEL/EMIS
20	1	SW333	90702154	-	STANDOFF .375 OD, 10-32 THD SLOTTED
19	6	SCREW8-18PPW380B	90709142	-	SCREW, #8 PHIL PAN 3/8 B W/STAR WASHER
18	4	SCREW8-18PPB380BZ	90709043	-	SCREW, #8 PHIL PAN 3/8 B TYPE SS B/O
17	3	SCREW8-18PPB380BZ	90709128	-	SCREW, #8 PHIL PAN 3/8 B TYPE BZ
16	1	SCREW10-32PP380SS	90709148	-	SCREW, 10-32 PHIL PAN 3/8 SS
15	4	SCREW8-32PPW313BZ	90709136	-	SCREW, 8-32 PHIL PAN 5/16 BZ W/STAR WSHR
14	3	SCREW6-32PF0500SZ	90711047	-	SCREW, 6-32 PHIL FLAT 1/2 SZ
13	3	SCREW4-40PFU250P	90711044	1	SCREW, 4-40 PHIL FLAT UC 1/4 PATCH
12	1	RING1000EXT	90701071	1	RETAINER, RING ZINC YELLOW (1.00 ID)
11	1	KSA022	NA	2	PAN TUBE ASSY, S-CMD
10	1	SY336	99430044	D	GEAR, PULLEY 48 TOOTH W/HOLE MACHINED EXT
9	1	SY158	99360016	A	FLANGE, PULLEY, PAN/TILT
8	2	SCREW0-32AS380	90701083	-	CUP, SETSCREW PT 10-32 X 3/8 ALLOY
7	1	SP465	99260447	A	CAP BRG SUPRT 910PPG, DIECAST, MACHINED
6	1	SW150	99260286	C	BRACKET, PAN SUPPORT
5	1	SW155	99260285	D	BRACKET, PAN BEARING MOUNT STUDIO BEAM
4	1	SWA136	80050049	-	BOARD, ASSY MOTOR POWER SUPPLY SB TESTED
3	1	BELT2P-.375W-68TOOTH	99360006	-	BELT, TIMING .2P 3/8"W 67 TOOTH STC
2	1	9106PPG	90719007	1	BEARING, TECH 6006-2RSNR STC
1	1	SWA176	NA	3	ASSY, LOWER BEARING, STUDIO BEAM
ITEM NO. QTY.		FILENAME	PART NO.	REV	DESCRIPTION

BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED	RELEASE DATE:	CE:	High End	2105 GRACY FARMS LANE AUSTIN, TEXAS 78758 (512) 836-2242 FAX (512) 832-4128 http://www.highend.com	LR LIGHTWAVE RESEARCH
DIMENSIONAL TOLERANCES:	ENG:	QA:			
0 PLACE DECIMAL = ±0.38	ME:				
1 PLACE DECIMAL = ±0.25	MEG:				
2 PLACE DECIMALS = ±0.13	DRW:				
ANGLES = ±0.5°	DESCRIPTION:				
	ASSY, PAN STRUCTURE S-CMD				
FOR PAINTED PARTS REFER TO ENG. SPEC. MANUAL WI-0592	MATERIAL:	FINISH:			
MIN. DRAFT	CHARTED	NA			
MIN. RADII	INTERPRET DIMENSIONS PER	PART NO.	NA	DRAWING NO.	REV.
FLATNESS	ASME Y14.5M-1994			KSA029	2
THICKNESS	THIRD ANGLE PROJECTION				
VOLUME	DIMENSIONS ARE IN MILLIMETERS				
		DO NOT SCALE	SCALE: 0.550	SHEET: 1 OF 1	

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