



NOTES:

I. PARTS TO BE FIRMLY SEATED PRIOR TO RIVETING OPERATION

ANCILLARY DRAWING

8	4	SCREW8-32PFU:	80309141		SCREW, 8-32 PHIL FLAT UC 3/8 BZ PATCH				
7	5	RIVET54AOB	90701028		RIVET, 5/32" .126187 DOMED OPEN, BLACK				
6	- 1	SP179	90701013	1	RING, DEM, IB, TS, AF				
5	2	KS128	99080270	-	PLATE, BEZEL, BACKUP, S-CMD				
4	- 1	LATCH-OCL	90410074	Α	LATCH, DRAW BLACK TC				
3	- 1	WPI7I	85000046	В	LATCH, W/ HOLE STC				
2	2	KS129	80071890	-	COUNTERWEIGHT, HEAD, S-CMD				
1	-	KS204	99350085	Α	BEZEL, FRONT HEAD S-CMD				
ITEM NO.	OTY.	FILENAME	PART NO.	REV	DESCRIPTION				
BILL OF MATERIALS									

UNLESS OTHERWISE	SPECIFIED	RELEASE DATE:	CE:		High End	2105 GRACY FARMS LANE					
DIMENSIONAL TOLE		ENG:	QA:	A:		AUSTIN, TEXAS 78758 (512) 836-2242					
O PLACE DECIMAL I PLACE DECIMAL		ME:				FAX (512) 832-4128	LIGHTWAVE				
2 PLACE DECIMALS	S:±0.13	MFG:	DRW: L	ARRY R		http://www.highend.com	RESEARCH.				
ANGLES = ±0		DESCRIPTION:									
FOR PAINTED PARTS REFER TO		COVER ASSY, HEAD, FRONT S-CMD									
ENG. SPEC. MANUAL WI-0592		MATERIAL:		FINISH:							
MIN. DRAFT		CHARTED			NA .						
MIN. RADII		INTERPRET DIMENSIONS PER	SI	PART NO.	DI	RAWING NO.	REV.				
FLATNESS		ASME Y14.5M-1994 🖳 🗐	METRIC	N N	11	(C A O I O	1 2				
THICKNESS		THIRD ANGLE PROJECTION 🍑 🗀 DIMENSIONS ARE IN MILLIMETERS		IN A	ا ا	NOAUTI	4				
VOLUME			A1	DO NOT SCALE	SCALE: 0.50	O SHEET; I OF I	•				

PROPRIETARY NOTICE:
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