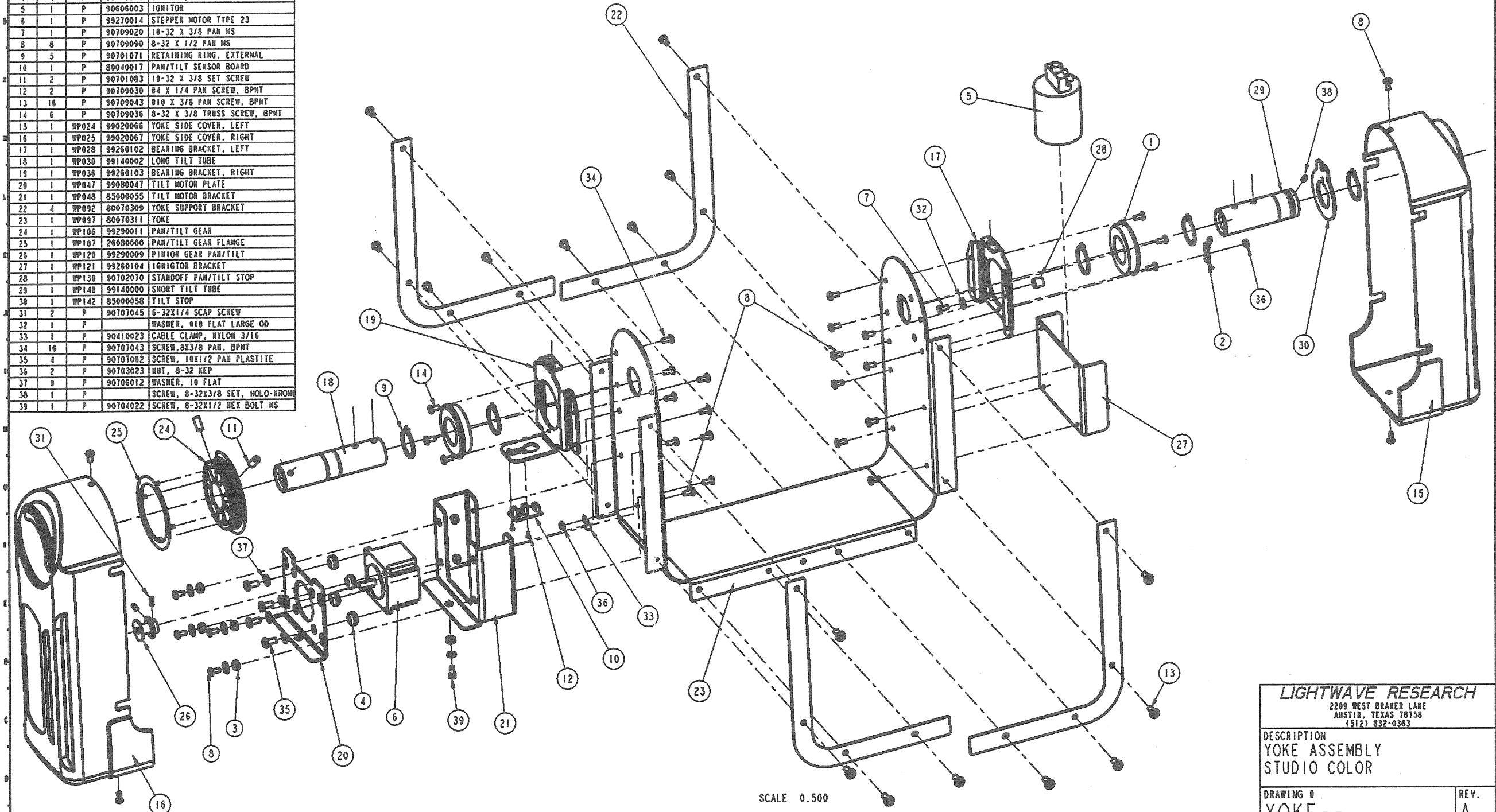


BILL OF MATERIALS				
ITEM	QTY.	DWG. #	SYMIX #	DESCRIPTION
1	2	P	90719007	SEALED BALL BEARING
2	1	P	90408010	GROUND TERMINAL
3	5	P	90410079	GROMMET, STANDARD RUBBER
4	4	P	90410075	GROMMET, INTERNALLY RIBBED
5	1	P	90606003	IGNITOR
6	1	P	99270014	STEPPER MOTOR TYPE 23
7	1	P	90709020	10-32 X 3/8 PAN HS
8	8	P	90709090	8-32 X 1/2 PAN HS
9	5	P	90701071	RETAINING RING, EXTERNAL
10	1	P	80040017	PAN/TILT SENSOR BOARD
11	2	P	90701083	10-32 X 3/8 SET SCREW
12	2	P	90709030	84 X 1/4 PAN SCREW, BPNT
13	16	P	90709043	810 X 3/8 PAN SCREW, BPNT
14	6	P	90709036	8-32 X 3/8 TRUSS SCREW, BPNT
15	1	WP024	99020066	YOKE SIDE COVER, LEFT
16	1	WP025	99020067	YOKE SIDE COVER, RIGHT
17	1	WP026	99260102	BEARING BRACKET, LEFT
18	1	WP030	99140002	LONG TILT TUBE
19	1	WP036	99260103	BEARING BRACKET, RIGHT
20	1	WP047	99080047	TILT MOTOR PLATE
21	1	WP048	85000055	TILT MOTOR BRACKET
22	4	WP092	80070309	YOKE SUPPORT BRACKET
23	1	WP097	80070311	YOKE
24	1	WP106	99290011	PAN/TILT GEAR
25	1	WP107	26080000	PAN/TILT GEAR FLANGE
26	1	WP120	99290009	PIRION GEAR PAN/TILT
27	1	WP121	99260104	IGNITOR BRACKET
28	1	WP130	90702070	STANDOFF PAN/TILT STOP
29	1	WP140	99140000	SHORT TILT TUBE
30	1	WP142	85000058	TILT STOP
31	2	P	90707045	6-32X1/4 SCAP SCREW
32	1	P		WASHER, 910 FLAT LARGE OD
33	1	P	90410023	CABLE CLAMP, NYLON 3/16
34	16	P	90707043	SCREW, 8X3/8 PAN, BPNT
35	4	P	90707062	SCREW, 10X1/2 PAN PLASTITE
36	2	P	90703023	NUT, 8-32 REP
37	9	P	90706012	WASHER, 10 FLAT
38	1	P		SCREW, 8-32X3/8 SET, HOLO-KROM
39	1	P	90704022	SCREW, 8-32X1/2 HEX BOLT HS



SCALE 0.500

LIGHTWAVE RESEARCH 2209 WEST BRAKER LANE AUSTIN, TEXAS 78758 (512) 832-0363	
DESCRIPTION YOKE ASSEMBLY STUDIO COLOR	
DRAWING # YOKE --	REV. A
DRAWN BY: D. NASH SCALE 0.500	DATE: 1/10/96 SHEET 1 OF 1