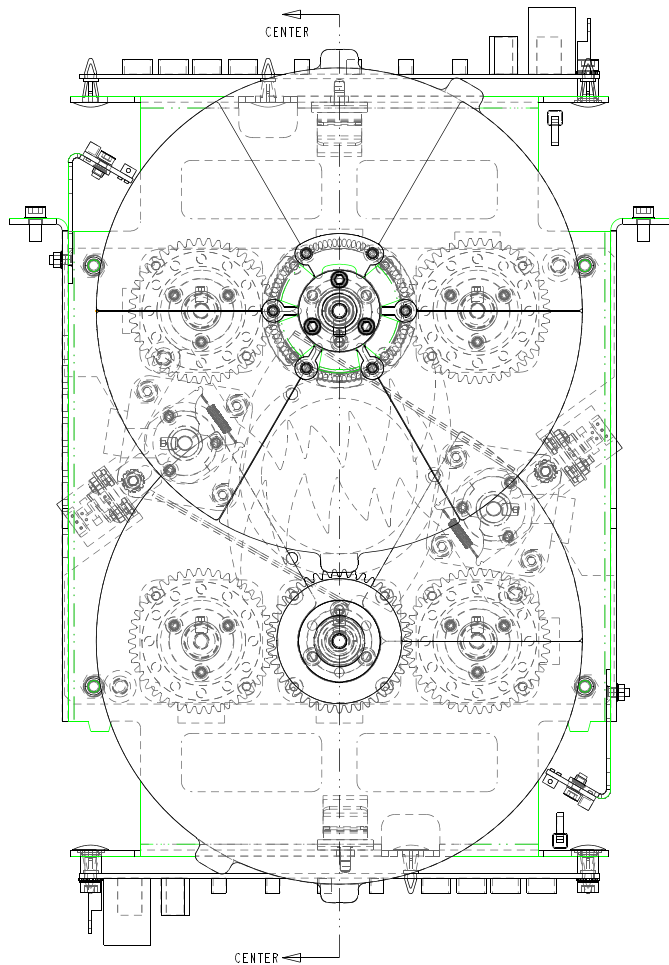


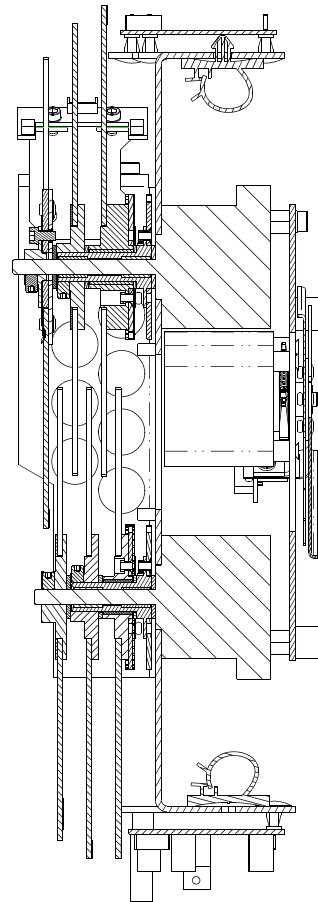
ITEM NO.	QTY.	FILENAME	PART NO.	DESCRIPTION
21	2	FST54	90409082	HARNES, COLOR MIXING X-SPOT
22	1	FSA036	80190078	WHEEL, ASSY, COLOR MIX CYAN X-SPOT
21	1	FSA043	80190080	WHEEL, ASSY COLOR VCTB X-SPOT
20	1	FSA031	80190082	WHEEL, ASSY COLOR MIX YELLOW X-SPOT
19	1	FSA034	80190079	WHEEL, ASSY COLOR MIX VCTO X-SPOT
18	1	FSA032	80190081	WHEEL, ASSY COLOR MIX MAGENTA X-SPOT
17	1	FSA038	80190077	WHEEL ASSY, COLOR SEGMENT X-SPOT
16	4	FS209	90706120	WASHER, THRUST, 10.2 X 14.6 X 1.27mm
15	2	SP132	90706083	WASHER, THRUST, OPTICAL MODULE ASSY
14	4	SP056	90717024	TUBING, RED SILICONE, 3/16 ID X 1/4 OD
13	2	TIE_WRAP3-4	99330007	TIE WRAP 3in, 4in, 10SC BLK
12	3	SCREWM4AC855	91100408	SCREW, M4 SOCKET CAP 08 SS SEN5
11	4	SCREWM3AC6BZ	91000306	SCREW, M3 SOCKET CAP 06 BZ SEN5
10	4	SCREWM3AB06BZ	91010306	SCREW, M3 BUTTON 06 BZ NYTEMP
9	3	WASHER6LET	90706006	LOCK WASHER, #6 EXTERNAL TOOTH
8	2	FS536	90411062	INSULATOR, OPTICAL SENSOR
7	1	FSA040	80560029	FLAG, ASSY, LOWER X-SPOT
6	1	FSA039	80560030	FLAG, ASSY, UPPER X-SPOT
5	1	FSA079	80190083	COLORMIX, ASSY DRIVETRAIN TURNKEY
4	2	CLIP_50_PUSH_ON_NY	90701271	CLIP, WIRE .50 DIA, PUSH HOUNT
3	2	CT413	80040021	BOARD, SENSOR MINIATURE ASSY COLOR PRO HX
2	2	FST11	80010131	BOARD, ASSY MOTOR DRIVER MODULE 3773
1	2	FST09	80040022	BOARD, ASSY ME46 FLAG HOMING SENSOR
BILL OF MATERIALS				

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DIMENSIONAL TOLERANCES:	ENG: D FRANKLIN	QA:		
0 PLACE DECIMAL = ±0.38	ME:			
1 PLACE DECIMAL = ±0.25	MFG:	DRW: L ROESSLER		
2 PLACE DECIMALS = ±0.13				
ANGLES = ±0.5°				
FOR PAINTED PARTS REFER TO	DESCRIPTION:	MODULE, COLORMIX WHEEL ASSY, X-SPOT		
ENS. SPEC. MANUAL SOP-4.4.2	MATERIAL:	CHARTED		
MIN. DRAFT	FINISH:	NA		
MIN. RADI	INTERPRET DIMENSIONS PER	ASME Y14.5M-1994		
FLATNESS	THIRD ANGLE PROJECTION	DIMENSIONS ARE IN MILLIMETERS		
THICKNESS	SI METRIC A1	PART NO.	DRAWING NO.	
VOLUME		80200044	FSA008	
		DO NOT SCALE	SCALE: 0.625	SHEET: 1 OF 2



SCALE 1:250



SECTION CENTER-CENTER

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DIMENSIONAL TOLERANCES:		ENG: D FRANKLIN	QA:		
0 PLACE DECIMAL = ±0.38		ME:	DRW: L ROESSLER	FINISH: NA	
1 PLACE DECIMAL = ±0.25		MFG:		PART NO. 80200044 DRAWING NO. FSA008	
2 PLACE DECIMALS = ±0.13		DESCRIPTION: MODULE, COLORMIX WHEEL ASSY, X-SPOT		SI METRIC A1	
ANGLES = ±0.5°		FOR PAINTED PARTS REFER TO ENS. SPEC. MANUAL SOP-4.4.2		DO NOT SCALE SCALE: 0.500 SHEET: 2 OF 2	
MIN. DRAFT	INTERPRET DIMENSIONS PER ASME Y14.5M-1994	THIRD ANGLE PROJECTION			
MIN. RADI					
FLATNESS					
THICKNESS					
VOLUME					