



**FOR SERVICE
REFERENCE ONLY**

ITEM NO.	QTY.	FILENAME	PART NO.	DESCRIPTION
9	2	SCREWM4B20BZ	91010420	SCREW,M4 BUTTON 20 BZ W/PATCH
8	8	SCREW6-32PP625T	90709017	SCREW,6-32 PHIL PAN 5/8 TYPE 23 SZ
7	2	SCREW6-32PP250FTYPE-BZ	90709012	SCREW,6-32 PHIL PAN 1/4 F TYPE BZ
6	1	TW401	99130022	REFLECTOR, FACETED
5	1	TW151	80070450	PLATE,MOUNTING,REFLECTOR SG
4	1	TW179	80070458	PLATE, LIGHT BLOCK, REFLECTOR SG
3	4	TW509	99330171	FOAM,SILICONE STRIP 1/8 X 1/4
2	1	TQ177	99080366	DUCT,AIR DEFLECTOR,LAMP,SHB/SG
1	4	TW347	99260502	CLAMP,MOUNTING,REFLECTOR SG
		FINISH	CE:	NA
		DATE	OA:	
		DRW:		
BILL OF MATERIALS				

UNLESS OTHERWISE SPECIFIED: DIMENSIONAL TOLERANCES: 0 PLACE DECIMAL = ±0.38 1 PLACE DECIMAL = ±0.25 2 PLACE DECIMALS = ±0.13 ANGLES = ±0.5°	RELEASE DATE:	CE:	High End	2105 GRACY FARMS LANE AUSTIN, TEXAS 78758 (512) 836-2242 FAX (512) 832-4128 ***** http://www.highend.com	
FOR PAINTED PARTS REFER TO ENG. SPEC. MANUAL WI-0592	MATERIAL:	FINISH:	REFLECTOR, ASM, COMPLETE, SHB/SG		
ALL COMPONENTS, MATERIALS AND FINISHES TO BE RSHS COMPLIANT	CHARTED	NA	DRAWING NO. TQA071_SVC		
MIN. DRAFT	INTERPRET DIMENSIONS PER ASME Y14.5M-1994	SI METRIC A1	PART NO. INTERNAL	SCALE: 0.750	REV.
MIN. RADIUS	THIRD ANGLE PROJECTION		DO NOT SCALE	SHEET: 1 OF 1	
FLATNESS	DIMENSIONS ARE IN MILLIMETERS				
THICKNESS					
VOLUME					

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